



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3237-3-1030
Job Sheet 178721



Part No: D3237-3-1030

Job Qty: 8 ea

Part Name: Seal-103"



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/22/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/22/18	0.00	0.00	Start Up Small Fab-1		SmS
100	Small Fab	8 pcs		6/22/18	0.00	0.00	Small Fab-3		SmS
110	QC	8 pcs		6/22/18	0.00	0.00	QC5		DAS 38
120	Packaging	8 pcs		6/22/18	0.00	0.00	Packaging3-1	57421 89	JUN 15 2018
130	QC21-SA	8 Ea		6/22/18	0.00	0.00	QC21		DAS 21 8-00

Part Op Descriptions: 100 - Cut as per dwg D3237 (98" long)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3237-3	Seal Filler (Price Per Ft)	65.3328 Ea (8.1666 ea)	90-Start up Operation	S057848

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3237-3	65	229	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Descrip _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
		MRB (QSI042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			

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Date: 06/07/18

Container No: S078932

Part: D3237-3-1030

Job No: 178721

Serial No/Batch: S078932

Revision: _____
Inspector: _____
Exp Date: 06/07/2018
Instructions: _____

Root Cause			
Environment	☐	No Re-1	☐
Design	☐	Operat	☐
Doc/Data	☐	Offset/	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

Cracks ☐

Crimp/Kink/Ripple/Wave ☐

Cuffs ☐

Crushing ☐

Heat Treat ☐

Wave/Twist in Tube ☐

Marks/Chatter ☐

Broken/Damage/Defect ☐

Inspection Incomplete/Unqualified ☐

Contamination ☐

Countersink ☐

Cut Too Short ☐

Instructions Incomplete/Unclear ☐

Drill Holes ☐

Weld ☐

Wrong Stock Pulled ☐

Out of Sequence ☐

Off-set ☐

Mislabeled ☐

Fit/Function ☐

Misaligned/off center ☐

Positioned Wrong ☐

Outside Dimensions ☐

Over/Under tolerance ☐

Part Incorrect ☐

Part Lost/Missing ☐

Part Moved ☐

Drawing ☐

Finish ☐

Misread ☐

Turning Sequence ☐

OTHER : ☐